



喬訊電子工業股份有限公司
 CHYAO SHIUNN ELECTRONIC INDUSTRIAL LTD.
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Type Document	Product Specification	Revised /Edition	G
Date Issued	2004/04/06	Data Revised	2017/07/18
Subject : JS-6503-T/TB JS-6504-T/TB JS-6503 JS-6504 Pitch :2.50 mm Wire to Wire Connector Series.			Issued By: Engineering Dept.

This specification is referred to Pitch : 2.50 mm series wire to wire connector.

本規格書內容係提供 Pitch : 2.50mm 系列產品相關參考，
其用途為電線端相接於電線端連接器

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REV. (版次)	Revision Record (改版變更原因)	Date(日期)	ECN No.
B	增加中文敘述 以及增加版次變更註記欄	2010/03/09	EC2010-03-007
C	鹽水噴霧週期以電鍍方式區隔為 8 小時與48 小時	2011/05/27	EC2011-05-079
D	1.新增P/N JS-6503-TB ; JS-6504-TB 材質Brass 2.刪除硫化氫 3.修正(EIA-364) 參考規範 3.增列額定電壓 及電流與AWG對照	2012/10/12	EC2012-10-012
E	增訂3.5項Storage of Package以及 3.6 項Floor Life	2014/04/23	EC2014-04-023
F	增訂8.6項Cold(Low Temperature)耐寒試驗 , EIA-364-59A.	2014/09/30	EC2014-09-030
G	1.更新BSI標示 2.增訂8.7項Salt Spray鹽水噴霧	2017/07/18	EC2017-07-018



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1.0 Product Name/Part Number & Drawing Number(產品名稱 / 產品型號及圖面型號):

Product Name(產品名稱)	Part Number(產品型號)	Drawing Number(圖面型號)
Female Crimp Terminal (母端子)	JS-6503-TX / JS-6503-TB	
Male Crimp Terminal (公端子)	JS-6504-TX / JS-6504-TB	
Receptacle	JS-6504-XX	
Plug	JS-6503-XX	

Note: (xx) The number of the circuits.

2.0 Construction/Dimensions/Material & Surface Finish(材質以及表面鍍層):

Part Name(零件名稱)	Material(材質)	Surface Finish(表面鍍層)
Crimp Terminal (柳壓端子)	Phosphor Bronze	Stamping after tin plated (先電鍍後衝壓)
	Brass	
Receptacle (插頭)	Nylon 66	UL 94V-0
Plug (插座)		

3.0 Characteristic(產品特性):

Item(項目)	Standard(標準規範)						
	Conductor	AWG	22#	24#	26#	28#	
3.1 額定電流 Rated Current	Size	Area(mm ²)	0.342 mm ²	0.220 mm ²	0.14 mm ²	0.089 mm ²	
		Amp AC/DC	3 A	2 A	1 A	0.8 A	
3.2 額定電壓 Rated Voltage	250 V AC/DC						
3.3 Ambient Temperature Range 環境與操作溫度範圍	(操作使用溫度與濕度範圍) Operating Temp. : -25°C~+85°C ; 85% R.H. Max Including 30°C Terminal Temperature Rise at rated Current , (包括定額電流內，端子所產生 30°C 以下溫昇)						
3.4 適用電線 Applicable Wire	(金屬導體之型號) Conductor Construction Size: AWG #22~#28						
	(電線絕緣材質外徑) Wire Insulation O.D.: 1.20mm~1.80mm						
	(鑲嵌面板厚度) Panel Thickness : 0.5~2.0mm						
3.5 Storage of Package 包裝未拆封之保存	Temperature and Humidity Condition 溫濕度條件			Temperature 溫度 : -10°C~+40°C Percentage Humidity 相對濕度 : 70 % Max			
	Term 保存期限	Housing			2 Years		
		Crimp Terminal			1 Year		
3.6 Floor Life 拆封後使用期限	Crimp Terminal			3 Months			



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4.0 Specimen(樣本圖示) :

Part Name / Part Number / Picture or Photograph 零件名稱 / 零件型號 / 樣本圖示			
Female Crimp Terminal JS-6503-T/TB		Male Crimp Terminal JS-6504-T/TB	
Receptacle JS-6504		Plug JS-6503	

5.0 Applicable Standards(適用規範):

ANSI/EIA 364 ; EIA/ECA 364 Testing method for electrical connectors.

電子連接器，所適用之 ANSI/EIA 364 ; EIA/ECA 364 測試規範

6.0 Mechanical Performance(機械性能):

Item(項目)		Test Condition(測試條件)	Requirement(規格)
6.1	Insertion & Withdrawal Force 嵌入力與拔出力	Insert and withdrawal with connectors at the speed rate of 25 .4 ± 3 mm /minute. (Excluding Thumb Latch 不包含膠座卡榫結合力) 連接器兩端勘合，以每一分鐘 25.4 ± 3mm 的速率，作嵌入與拔出往返測試 (EIA/ECA 364-13D)	Refer to 9.1 Table1. 參照第 9.1 項 表格 1



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Item(項目)	Test Condition(測試條件)	Requirement(規格)
6.2 Wire Pullout Force(Axial) 電線脫離柳壓端子 包覆之拔出力(軸向)	Pull out the cable from contact terminal at the speed rate of 25.4± 3 mm/minute. 對端子所包覆電線，施以每一分鐘 25.4 ± 3 mm 速率之軸向拔出力 (EIA 364-08B)	AWG#22 size wire 5.0kgf/Min.(49N 牛頓)
		AWG#24 size wire 3.0kgf/Min.(29.4N 牛頓)
		AWG#26 size wire 2.0kgf/Min.(19.6N 牛頓)
		AWG#28 size wire 1.0kgf/Min.(9.8N 牛頓)
6.3 Crimp Terminal Retention Force (in Housing) 柳線端子與膠座 之間拔出力	Axial pullout force on the terminal in the housing at the speed rate of 25.4 ± 3 mm per minute. 對於已經存在於膠座當中柳線端子，施以每一分鐘 25.4± 3 mm 速率之軸向拔出力	單一接觸點 Per Contact 最小容許值 2.5kgf/Min.

7.0 Electrical Performance(電氣性能) :

Item(項目)	Test Condition(測試條件)	Requirement(規格)
7.1 (Low -Signal Level) Contact Resistance (低階信號) 接觸阻抗	A maximum voltage of 20mV and a maximum current of 100mA are applied to the mate connector. 對組合狀態下連接器，於其兩端施以最大測試電壓 20mV 以及最大測試電流 100mA (EIA/ECA 364-23C) (Does not include wire resistance 不包含電線阻抗)	Contact Resistance: 10 milliohms Max. 最大容許值. 10 毫歐姆
7.2 Insulation Resistance 絕緣阻抗	Apply 500V D/C for 1 minute between adjacent contacts to measure the insulation resistance. 對相鄰兩接觸導體，於一分鐘時間內施予 500V D/C 電壓，並量測其間絕緣阻抗值 (EIA 364-21C)	Insulation Resistance: Initial 500 megohms Min 最初容許值. 500 兆歐姆
7.3 Withstanding Voltage 耐電壓	Apply 1500V A/C (rms) for 1 minute and the leakage current shall not exceed 0.5mA to the adjacent terminal and ground of the mate connectors. (EIA 364-20C) 對組合狀態下連接器，於其相鄰兩導體末端各施以電壓 1500V A/C(實效值) 時間 1 分鐘，且漏電流必須小於 0.5mA(毫安培)	No breakdown or flashover. 無損毀或者產生火花



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8.0 Environmental Performance(環境性能) :

Item(項目)		Test Condition(測試條件)	Requirement(規格)
8.1	Temperature Rise (Via Current Cycling) 溫度上昇 (經由電流循環操作)	Mate connector . measure the temperature rise of contact when the maximum rated current is passed 以組合狀態下連接器，通過最大容許電流量測其導體溫度上昇值 (EIA 364-70B Conditions 1 . Method 1)	Mate connectors Temperature Rise: +30°C/Max. 組合狀態下之連接器溫度 上昇最大容許值+30°C
8.2	Vibration 耐振動	A mated connector shall be mounted on a printed Circuit board and subjected to a vibration test of the following conditions. During the test, test current continuity shall be checked. After the test, contact resistance shall be measured. 以組合狀態下連接器焊接於電路板作為試驗樣品,依照隨附如下規格要求,進行耐振動試驗，試驗過程中確認是否產生不連續電流(斷電)現象，並於試驗過後量測其接觸阻抗。 (EIA/ECA 364-28E-Condition 1) Frequency(頻率) : 10~55~10 Hz/minute. Amplitude (振幅) : 1.5 mm P-P Direction (方向) :1. Axis of up and down.上下軸向(Y 軸) 2. Axis of right the left. 左右軸向(X 軸) 3. Axis of front and back.前後軸向(Z 軸) Period(週期) : 2 hours for each direction. (每一個軸向持續 2 小時)	Initial Contact Resistance : 10 milliohms Max. 接觸阻抗最初容許值 10 毫歐姆 (After the test) Contact Resistance: 20 milliohms Max. 經耐振動試驗後接觸阻抗 : 最大容許值 20 毫歐姆 No discontinuity current is longer than 1 microsecond. 電流中斷現象， 時間不可多於1微秒
8.3	Heat Aging 高溫老化試驗	A mated connector shall be placed in a heat oven of the following conditions. After the test, leave the specimen at room temperature for 1~2 hours before the contact resistance shall be measured. (EIA 364-17B Conditions III . Method A) 以組合狀態下連接器放置於加熱烤箱當中，依照隨附如下規格要求,進行高溫老化試驗，經試驗過後將樣品置於室溫 1~2 小時,再量測其接觸阻抗。 Temperature(溫度) : 85±2°C. Period(週期): 96 hours continuously . (持續 96 小時)	Initial Contact Resistance : 10 milliohms Max. 接觸阻抗最初容許值 10 毫歐姆 (After the test) Contact Resistance : 20 milliohms Max. . 經高溫老化試驗後接觸阻抗 : 最大容許值. 20 毫歐姆



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Item(項目)	Test Condition(測試條件)	Requirement(規格)
8.4 Humidity (Steady State) 恆溫恆濕	<p>A mated connector shall be placed in a humidity chamber of the following conditions. After the test, leave the specimen at room temperature for 1~2 hours before the contact resistance, the insulation resistance and the dielectric withstanding voltage shall be measured.</p> <p>(EIA 364-31B Conditions III . Method A)</p> <p>以組合狀態下連接器放置於恆定溫度與濕度的空間，依照隨附如下規格要求，進行恆溫恆濕試驗，經試驗過後將樣品置於室溫 1~2 小時，再量測其接觸阻抗、絕緣阻抗、以及耐電壓測試。</p> <p>Temperature(溫度) : 40±2°C. Relative Humidity(相對濕度) : 90%~95% (RH). Period(週期) : 96 hours continuously. (持續 96 小時)</p>	<p>(After the test) Contact Resistance: 20 milliohms Max. 經恆溫恆濕試驗後接觸阻抗: 最大容許值. 20 毫歐姆</p> <p>(After the test) Insulation Resistance : 100 Megohms Min. 經恆溫恆濕試驗後絕緣阻抗: 最小容許值. 100 兆歐姆</p> <p>經恆溫恆濕試驗後耐電壓: (After the test) Withstanding Voltage: 1500V A/C for 1 minute</p>
8.5 Thermal Shock 冷熱衝擊	<p>A mated connector shall be subjected to a thermal shock test of the following conditions. After the test, leave the specimen at room temperature for 1~2 hours before the contact resistance, the insulation resistance and the dielectric withstanding voltage shall be measured.</p> <p>以組合狀態下連接器作為試驗樣品，依照隨附如下規格要求，進行冷熱衝擊試驗，經試驗過後將樣品置於室溫 1~2 小時，再量測其接觸阻抗、絕緣阻抗、以及耐電壓測試。</p> <p>(EIA/ECA 364-32D Conditions I . Method A)</p> <p>One Cycle Consists Of: -55°C+0/-3°C for 30 minutes. → Room Temp. 5 minutes 85°C+3/-0°C for 30 minutes. → Room Temp. 5 minutes</p> <p>Total Cycles: 5 Cycles. 以-55°C+0/-3°C溫度持續 30 分鐘，經室溫 5 分鐘，而後再以 85°C+3/-0°C溫度持續 30 分鐘，再經室溫 5 分鐘，構成一次冷熱循環，總計循環次數 5 次。</p>	<p>Same as paragraph 8.4 同 8.4 章節</p>



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Item(項目)	Test Condition(測試條件)	Requirement(規格)
8.6 Cold 耐寒試驗 (Low Temperature)	A mated connector shall be placed in a cold chamber of the following conditions. After the test, leave the specimen at room temperature for 1~2 hours before the contact resistance shall be measured. 以組合狀態下連接器放置於低溫空間內，依照隨附如下規格要求，進行耐寒試驗，經試驗過後將樣品置於室溫 1~2 小時，再量測其接觸阻抗。(EIA 364-59A Procedure 4) Temperature(溫度) : -25±3°C. Period(週期): 96 hours continuously . (持續 96 小時)	Initial Contact Resistance : 10 milliohms Max. 接觸阻抗最初容許值 10 毫歐姆 (After the test) Contact Resistance : 20 milliohms Max. . 經耐寒試驗後接觸阻抗: 最大容許值. 20 毫歐姆
8.7 Salt Spray 鹽水噴霧	A mated connector shall be subjected to a Salt Spray test of the following conditions. After the test , the specimen shall be washed with running water and dried naturally before the measurement of contact resistance. 以組合狀態下連接器作為試驗樣品，依照隨附如下規格要求，進行鹽水噴霧試驗，試驗過後將樣品用清水沖洗並經過自然風乾，而後量測其接觸阻抗。(EIA 364-26B Conditions B) Density(鹽水密度): 5 % in weight. Temperature(溫度): 35±2°C. Period(週期): 8 hours 小時 Salt spray test only define the plating area,without plating area (as copper cross section) will not be defined. 鹽水噴霧測試只判定電鍍區域,無電鍍區域(如折斷面裸銅)則不做判定	Initial Contact Resistance : 10 milliohms Max. 接觸阻抗最初容許值 10 毫歐姆 (After the test) Contact Resistance: 20 milliohms Max. 經鹽水噴霧試驗後接觸阻抗 : 最大容許值. 20 毫歐姆

Notes : Flowing Mixed Gas (EIA 364-65A) shall be conduct by Customer request 混合流動氣體測試遵照客戶需求

9.0 Tables & Attachments

9.1 Table 1. Insertion Force (I.F.) & Withdrawal Force (W.F.) for user reference:

Unit : Kg/f

No. Of Circuits 極數	AT INITIAL 首次嵌入與拔出(初始值)		AT 50 TH 50 次嵌入與拔出之後	No. Of Circuits 極數	AT INITIAL 首次嵌入與拔出(初始值)		AT 50 TH 50 次嵌入與拔出之後
	I.F. (MAX) 嵌入力	W.F. (MIN) 拔出力	W.F. (MIN) 拔出力		I.F. (MAX) 嵌入力	W.F. (MIN) 拔出力	W.F. (MIN) 拔出力
02	1.2	0.12	0.10	09	5.4	0.54	0.52
03	1.8	0.18	0.16	10	6.0	0.60	0.58
04	2.4	0.24	0.22	11	6.6	0.66	0.64
05	3.0	0.30	0.28	12	7.2	0.72	0.70
06	3.6	0.36	0.34	16	9.6	0.96	0.94
07	4.2	0.42	0.40	18	10.80	1.08	1.06
08	4.8	0.48	0.46				



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10.0 Remark(備註) : Any change or revision for the product specification will not be announced in advance.

Please contact our sales representative for the latest information.

有關規格書內容經變更或改版，如未能夠及時發佈與通知，煩請連絡我司業務人員以提供產品最新資訊

Reviewed: J.M.Chang **Approved:** Peter Chang **Verified:** Indiana Huang